

Summary of Machine Downtime (in Minutes)

Production Date Versus Machine Name

	01-07	01-09	01-10	02-01	02-02	02-03	02-04	02-05	02-06	02-07
09-03-2000	16.30	7.70	2.10	1.00	102.10	5.00	2.20	2.30	19.10	
10-03-2000	51.80	47.20	11.00	25.30	79.80	11.70	24.00	30.10	9.20	
11-03-2000	103.00	53.70	66.10	50.30	43.90	17.50	132.20	13.40	4.80	40.40
12-03-2000	67.20	6.10	61.50	1.10	15.40	6.20	59.80	25.20	58.10	
13-03-2000	37.90	34.50	10.90	0.90	61.40	30.40	73.20	29.00	54.90	
14-03-2000	50.60	13.80	20.80	25.30	44.60	34.40	58.00	163.00	7.00	34.30
15-03-2000	45.10	25.30	18.00	6.30	11.00	27.10	69.20	142.00	36.90	28.90
16-03-2000	3.70				7.10	5.30	4.60	6.90	4.00	
17-03-2000	56.10	79.60	199.00	18.90	78.10	2.50	61.30	43.20	8.50	
18-03-2000	54.00	30.70	48.60	108.50	32.40	19.30	160.10	114.40	9.80	46.50
19-03-2000	41.20	60.20	133.40	29.00	20.60	7.60	45.10	14.50	7.70	99.00
20-03-2000	131.30	23.10	35.50	10.20	5.10	35.10	5.50	58.50	15.70	0.80
21-03-2000	36.10	17.30	44.50	20.70	82.60	33.80	109.20	132.40	3.20	48.90
22-03-2000	12.90	6.10	4.30	75.50	147.40	0.20	32.00	5.90	3.30	8.30
23-03-2000	20.70	44.10	23.50	25.20	17.30	1.30	22.20	5.20	10.90	45.00
24-03-2000	74.60	28.40	246.70	146.60	35.20	7.50	8.30	2.80	17.10	177.10
25-03-2000	45.80	25.70	66.20	19.20	5.90	57.50	6.70	0.30	40.00	24.80
26-03-2000	38.30	75.00	104.60	68.70	31.10	9.00	25.70	170.10	11.90	37.40
27-03-2000	36.30	60.80	0.60	49.50	15.30	29.40	9.80	30.10	48.60	32.30
28-03-2000	33.10	29.10	81.20	22.70	19.90	10.80	4.80	1.10	22.50	22.80
29-03-2000	67.60	11.70	3.30	7.50	24.50	2.90	1.10	20.30	11.00	62.70
30-03-2000	97.50	26.50	124.60	40.00	10.30	52.80	18.50	49.60	9.10	35.00
31-03-2000	32.90	33.00	35.00	87.00	11.00	12.30	27.20	87.70	28.40	33.90
01-04-2000	35.60	12.40		55.50	4.60	53.70	48.20	72.20	0.10	6.90
02-04-2000	68.00	208.90	30.80	55.30	5.60	6.20	16.40	6.30	42.40	36.20
03-04-2000	48.30	40.20	6.10		1.00	37.30	50.50	6.00	19.00	50.90
04-04-2000	75.10	40.00		147.70	28.40	13.40	19.10	5.20		6.00
05-04-2000	36.30	48.40		11.00	28.80	9.50	11.70	47.10	6.20	30.00

	02-08	02-09	Total
09-03-2000	17.90	23.70	199.40
10-03-2000	12.00	6.30	308.40
11-03-2000	52.20	24.90	602.40
12-03-2000	2.70	28.50	331.80
13-03-2000	0.70	8.40	342.20
14-03-2000	15.50	7.60	474.90
15-03-2000	13.70	9.00	432.50
16-03-2000		5.20	36.80
17-03-2000	15.30	9.80	572.30
18-03-2000	69.70	39.60	733.60
19-03-2000	2.80	46.30	466.20
20-03-2000	119.90	135.20	565.70
21-03-2000	29.80	43.50	602.00
22-03-2000	25.30	4.10	325.30
23-03-2000	6.10	17.50	194.00
24-03-2000	31.00	17.80	700.50
25-03-2000	42.30	32.20	354.20
26-03-2000	46.80	45.30	601.70
27-03-2000	67.70	5.30	355.10
28-03-2000	57.60	9.60	275.40
29-03-2000	50.70	34.00	248.30
30-03-2000	70.80	24.60	538.70
31-03-2000	77.00	51.50	516.90
01-04-2000	80.50	24.00	393.70
02-04-2000	51.50	42.30	569.90
03-04-2000	72.80	60.90	393.00
04-04-2000	40.60	17.30	336.00
05-04-2000	48.50	30.40	250.30

	01-07	01-09	01-10	02-01	02-02	02-03	02-04	02-05	02-06	02-07
06-04-2000	31.50	14.60	5.80	67.80	29.90	45.80	119.50	56.90	0.30	2.70
07-04-2000	97.20	40.60	80.20	34.10	14.50	54.30	40.00	16.60	50.60	37.60
08-04-2000	69.20	31.00		43.60	12.80	36.40	57.60	8.20	11.60	33.50
09-04-2000	37.10	75.90		83.60	1.50	33.60	60.50	20.90	76.50	75.60
10-04-2000	85.20	121.10		15.90	27.90	39.70	16.30		2.80	37.10
11-04-2000	255.20	66.30	73.40	85.70	8.80	22.60	23.20	3.60	32.20	26.00
12-04-2000	27.00	18.50	31.50	75.20	25.50	35.60	59.40	2.80	41.80	16.90
13-04-2000	35.40	10.20	50.30	70.10	23.80	40.80	125.50	15.60	97.90	13.50
14-04-2000	32.90	17.70	66.10	62.80	17.20	4.30	42.50	33.70	92.20	
15-04-2000	219.40	33.10	59.70		4.50	47.70	2.10	19.90	45.30	12.10
16-04-2000	49.30	18.00			18.90	66.60	11.70	93.60	52.20	104.20
19-04-2000	9.50	33.80	34.60	13.70	8.70		25.10	11.30	17.00	2.20
20-04-2000	18.60	23.20	60.60	33.90	12.70		68.50	13.10	42.30	12.00
21-04-2000	78.80	49.50		68.00	16.90		14.00	10.40	74.30	19.90
22-04-2000	119.80	37.80	118.30	25.00	30.20	46.40	32.40	40.30	53.20	62.60
23-04-2000	77.70	103.30	43.10	14.60	28.60	2.40	10.30	17.30	50.30	43.80
24-04-2000	30.40	45.40	25.90		12.10	2.40	6.90	0.40	19.30	20.90
12-11-2000	9.10	0.60	3.00	17.00	37.90	23.00	15.90	2.80	1.60	5.20
13-11-2000	21.00	1.90	2.60	3.10	11.20	2.40	2.00	3.20		8.20
Total	2111.00	1811.60	2033.40	1823.00	344.20	1038.90	1823.40	1626.80	1270.80	1442.10

	02-08	02-09	Total
06-04-2000	38.80	41.40	395.20
07-04-2000	33.50	17.70	516.90
08-04-2000	19.60	14.80	338.30
09-04-2000	63.10	79.30	607.60
10-04-2000	40.60	57.40	388.20
11-04-2000	17.40	29.10	625.90
12-04-2000	26.10	1.00	308.30
13-04-2000	39.00	116.70	570.80
14-04-2000	58.40	5.50	433.30
15-04-2000	66.40	64.60	574.80
16-04-2000	1.70	75.80	355.60
19-04-2000	4.40	3.10	127.00
20-04-2000	34.70	65.50	347.90
21-04-2000	23.90	13.80	335.70
22-04-2000	76.00	148.90	490.90
23-04-2000	88.80	41.40	309.00
24-04-2000	29.60	4.10	107.60
12-11-2000	11.10	15.40	137.00
13-11-2000	15.50	11.10	53.40
Total	1810.00	1609.40	18,744.60