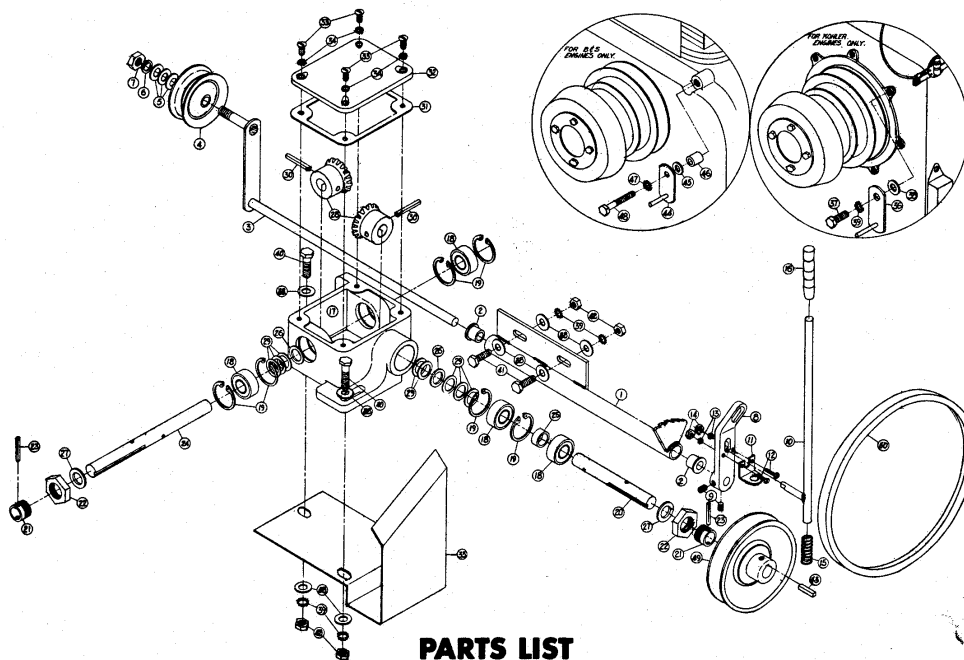


INSTRUCTIONS AND PARTS LIST

PANZER POWER TAKE-OFF KIT MODEL 55PT



PARTS LIST

Fig. No.	Part No.	Name	Quan.	Fig. No.	Part No.	Name	Quan.
1	55PT-81	Clutch Shaft Housing	1	29	2717	Shim (.752"-.757" ID x 1 1/8 x 0.010)	AR
2	50PT-31	Flange Bushing (1/2 ID x 13/16 OD x 1/2)	2	30	2854	Roll Pin (1/4 x 1 1/2)	2
3	53PT-52	Clutch Shaft Weldment	1	31	50PT-6	Lid Gasket	1
4	50PT-2	Idler Pulley (BCA-6361)	1	32	50PT-32	Lid Casting	1
5	*2707	Washer (.502"-.507" ID x 3/4 OD x .095)	3	33	*2428	Machine Screw (1/4 - 20 x 1/2 Truss Hd.)	4
6	*2603	Lockwasher (1/2 Split)	1	34	*2600	Lockwasher (1/4 Split)	4
7	*2505	Hex. Nut (1/2 - 13)	1	35	55PT-84	Belt Guard	1
8	13AC2-15	Clutch Casting	1	36	T707-467	P. T. Pucker (For Kohler Engines Longer than Part 44)	1
9	*2352	Set Screw (5/16-18 x 5/16 Soc. Hd.)	2	37	*2408-A	Hex. Cap Screw (3/8-16 x 1)	1
10	13AC2-18	Clutch Handle	1	38	*2705	Washer (3/8 Flat)	9
11	11AC8-109	Tab	1	39	*2602	Lockwasher (3/8 Ext. #1120)	5
12	*01016	Mach. Screw (10-24 x 3/4 Truss Hd.)	2	40	*2450	Hex. Cap Screw (3/8 - 24 x 1 1/4)	2
13	*2604	Lockwasher (3/16 Ext. #1110 Sp)	2	41	*2007	Hex. Cap Screw (3/8 - 24 x 1)	2
14	*2500	Hex. Nut (10-24)	1	42	*2504	Hex. Nut (3/8 - 24)	4
15	3043	Spring (7/16 ID x 9/16 OD x 1 7/8)	1	43	50PT-34	Key (3/16 x 3/16 x 1)	1
16	3042	Handle Grip (Black Rubber)	1	44	T60-207	P. T. Pucker (For Briggs and Stratton Engines)	1
17	53PT-66	Gear Box Housing	1	45	*2703	Washer (5/16 Flat)	1
18	50PT-10	Bearing (#7125)	4	46	T60-219	Spacer (5/8 OD x 10 ga. x 9/16)	1
19	50PT-11	Snap Ring (#5000-162)	6	47	*2610	Lockwasher (5/16 Ext. #1118 Sp.)	1
20	54PT-7	Input Shaft	1	48	*2407	Hex. Cap Screw (5/16 - 18 x 2 1/4)	1
21	54PT-81	Locking Sleeve	2	49	50PT-5	Pulley (5" OD x 3/4 Bore, 3/16 Keyway B-Section)	1
22	54PT-80	Locking Nut (1" - 32)	2	50	52PT-46	Belt 33" B-Section (5L330 or 3330)	1
23	54PT-82	Groove-pin (1/4 x 1)	2	NOTE: The (*) asterisk before part number indicates standard hardware item which should be purchased locally.			
24	54PT-8	Output Shaft	1				
25	54PT-78	Spacer (5/16 OD x 14 ga. x 5/16 lg.)	1				
26	*2720	Washer (.752"-.757" ID x 1 1/8 OD x 1/8)	2				
27	*2734	Washer (.752"-.757" ID x 1 1/4 OD x 1/8)	2				
28	5264	Bevel Gear (Ferguson #F1105)	2				

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When ordering always give complete model number and number and name of part needed.



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